

Low Voltage Main Distribution Switchboard











Modular LV MDB Switchboard

LS ELECTRIC modular type LV MDB is designed and produced to construct high quality power system. With high performance and high quality, it can be applied to various industrial fields.

With our modular LV MDB, your electric system can be optimized. You can easily customize, install and maintain our product which is compliant with IEC 61439-1&2 standard.

Stability and reliability

- Fully typed tested according to IEC 61439-1&2 standard
- Partitioning up to Form 4b Type 7
- Degree of protection: IP43/54/55
- DEKRA/ASTA certificate of verification tests

Customization

- Modular structure, excellent assemblability
- Easy configuration





Busbar system

• Applying copper / aluminium busbar

Adopted LS ACB & MCCB

- For accurate operation and optimization of the solution, LS components are implemented to establish protection and communication network.
- LS low voltage devices are comply with the applicable standards.

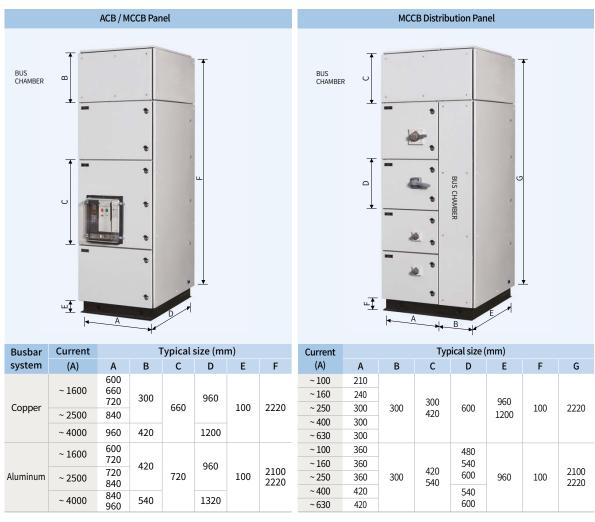
Applications

- Manufacturing industry
- Railway and airport
- Water and wastewater
- Commercial and residential complexes
- Hospitals, hotels, resort and shopping malls

Specification of MDB

Туре	EMSOL LV MDB					
Busbar system	Copper busbar			Aluminum busbar		
Rated current (*at 50°C ambient)	4000 A*	2500 A*	1600 A*	4000 A	2500 A	1600 A
Rated insulation voltage (Ui)	1000 V			750 V		
Rated operating voltage (Ue)	415 V					
Rated impulse withstand voltage (Uimp)	12 / 8 kV			8 kV		
Frequency	50 / 60 Hz					
Rated Short-time withstand current (Icw) Main horizontal busbar Vertical distribution busbar	65 kA/3 sec 65 kA/1 sec	50 kA / 3 sec 50 kA / 1 sec	50 kA / 3 sec 50 kA / 1 sec	65 kA / 1 sec 65 kA / 1 sec	65 kA / 1 sec 65 kA / 1 sec	50 kA / 1 sec 50 kA / 1 sec
Rated peak withstand current (lpk)	143 kA peak	105 kA peak	105 kA peak	143 kA peak	143 kA peak	105 kA peak
Installation	Indoor in dry conditions or in moderate humidity levels and factors of air pollution ("Normal operating conditions" as in IEC 61439-2)					
Form of internal separation	Form 4b Type 7					
Degree of protection according to IEC 60529	IP 43 / 54 / 55			IP 43		
Test cerificates	DEKRA ASTA					
Standard	IEC 61439-2:2020, Ed 3.0			IEC 61439-2:2011, Ed 2.0		

Configuration



Modular LV MDB _

Features

User-friendly design

- 120° opening hinged doors allow enough space for operation and maintenance
- Switchboard can be installed regardless position of side walls with LHS (Left Hand Side), RHS(Right Hand Side) reversible hinged doors







LS low voltage devices inside

- \bullet Perfect coordination is designed with LS circuit breakers to isolate only the source of abnormal power
- Long and reliable life expectancy, and tested short-circuit withstand capability
- Various applicable accessories
- Components
- ACB : Up to 6300 A (Tested up to 4000 A)
- MCCB: Up to 1600 A
- Components specification on p.6



Modular type

- Modular type enclosure system leads in empowering on time delivery, lead time reduction and simplification
- Client can select and compose devices for each panel to maximize efficiency







2 tier busbar system

- 2 tier busbar has 57% higher current carrying capacity than 1 tier busbar, and that leads to lower busbar temperature during operation
- Depth of panel can be dramatically reduced compare to 1 tier busbar in ratings 2500A and above systems





Continuity of service

- Form 4b structure
- Prevent fault from spreading by metal & insulated partitions and maintain availability of a power supply
- Provides safer, easier, and faster maintenance

Calculated and extra structure

• Based on LS components, minimum clearance and creepage distances were calculated. Upon the distances, each modules were designed to have extra space to prevent insulation from breaking down caused by abnormal power incoming.

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Specification of devices

ACB	Rated current frame (AF)	Rated current (A)	Rated voltage (V)	Туре	Withstand current Icw (at 415VkA/1s)	Breaking capacity Icu (at 415V, kA)	Rated service breaking capacity (% x Icu)
	6300	4000, 3200, 2500, 2000		AS-G	100	120	
	5000	4000, 3200, 2500, 2000		AS-F	85	100	
Metasol (Susol)	4000	4000, 3200, 2500, 2000, 1600, 1250, 1000, 800, 630, 400, 200		AS-E	85	85	
	2000	2000, 1600, 1250, 1000, 800, 630, 400, 200	Up to 690	AS(AH)-D	65(65)	70(85)	100
	1600	1600, 1250, 1000, 800, 630, 400, 200	•	AN-D	50	65	
	1600	1600, 1250, 1000, 800		AN / AH-C	42 / 50	50 / 60	
Susol Compact	1000	1000, 800		AR-C	10*	150	
	800	800, 630, 400		AN / AH / AR-C	42/50/10*	50 / 60 / 150	

МССВ	Rated current frame (AF)	Rated current (A)	Rated voltage (V)	Туре	Breaking capacity Icu (at 415V, kA)	Rated service breaking capacity (% x Icu)
	1600	1600		TS-N/H	50 / 70	100(H: 75)
	1250	1250		TS-N/H	50 / 70	100(H: 75)
	800	800		TS-N/H/L	65 / 100 / 150	100
	630	630,500		TS-N/H/L	65 / 85 / 150	100
Cupal	400	400,300		TS-N/H/L	65 / 85 / 150	100
Susol	250	250, 200, 160, 125		TS-N/H/L	50 / 85 / 150	100
	160	160, 125	U t COO	TS-N/H/L	50 / 85 / 150	100
	160	160, 125, 100	Up to 690	TD-N/H/L	50 / 85 / 150	100
	100	100, 80, 63, 50, 40		TS-N/H/L	50 / 85 / 150	100
	100	100, 80, 63, 50, 40, 32, 25, 20, 16		TD-N/H/L	50 / 85 / 150	100
	800	800,700		ABN/S/L	37 / 65 / 85	100(L: 75)
Mataral	400	400, 350, 300, 250		ABN/S/H/L	37 / 50 / 65 / 85	100(L: 75)
Metasol -	250	250, 225, 200, 175, 150, 125, 100		ABN/S/H/L	26/37/50/60	100
	125	125, 100, 75, 60, 50, 40, 30, 20, 15		ABS/H/L	37/50/60	100

Specification of enclosure

Description	Material	Thickness	
Frame Bar	CRCA with PC / Galvanized steel	2 mm	
Cross Bar	CRCA with PC / Galvanized steel	2 mm	
Hinged Door	CRCA with PC	1.6 mm / 2 mm	
Bolted Cover	CRCA with PC	1.6 mm / 2 mm	
Gland Plate	CRCA with PC / Aluminium	3 mm / Customer requirement	
Side Seperation Plate	CRCA with PC / Galvanized steel	1.2 mm	
Feeder Seperation Plate	CRCA with PC / Galvanized steel	1.2 mm	
Coupling Sheet	CRCA with PC / Galvanized steel	1.2 mm	
Busbar Chamber Seperation Sheet	CRCA with PC / Galvanized steel	1.2 mm	
Top Cover / Bottom Cover	CRCA with PC / Galvanized steel	1.6 mm	
Mounting Plate	CRCA with PC / Galvanized steel	2 mm	
Cable Ladder	CRCA with Zinc blue passivation plating	2 mm	
Plinth	CRCA / ISMC with PC	3 mm CRCA / 75 ISMC / 100 ISMC	
Busbar Support Fixing Channel	CRCA with Zinc blue passivation plating	2 mm	
Busbar Insulators	DMC / SMC / NYLON 66		
Busbar Insulator Support	CRCA with PC	2 mm / 3 mm	
With Modular Accessories	CRCA with Zinc blue passivation plating		







Test certificate

Test certificate

DEKRA







<1600A> <2500A> <4000A>

ASTA







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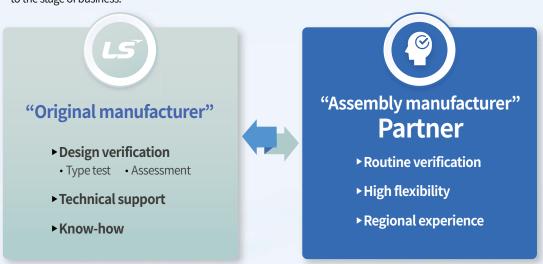
Partnership

Partnership

Becoming an advanced global partner means increasing the partner's value through following works in your place.

1st partnership

If you become a "Assembly manufacturer", LS will provide consulting services and technical assistance according to the stage of business.



Support & services for 1st partnership

Technical documentation

- Design drawings
- Assembly guide / manual
- Operation & maintenance

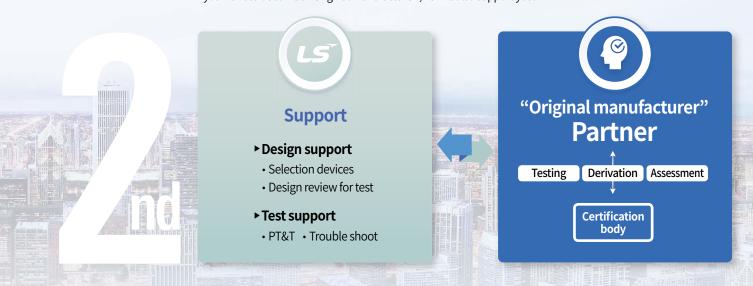
Production training & support

- Technical training
- Assembly training
- Inspection training

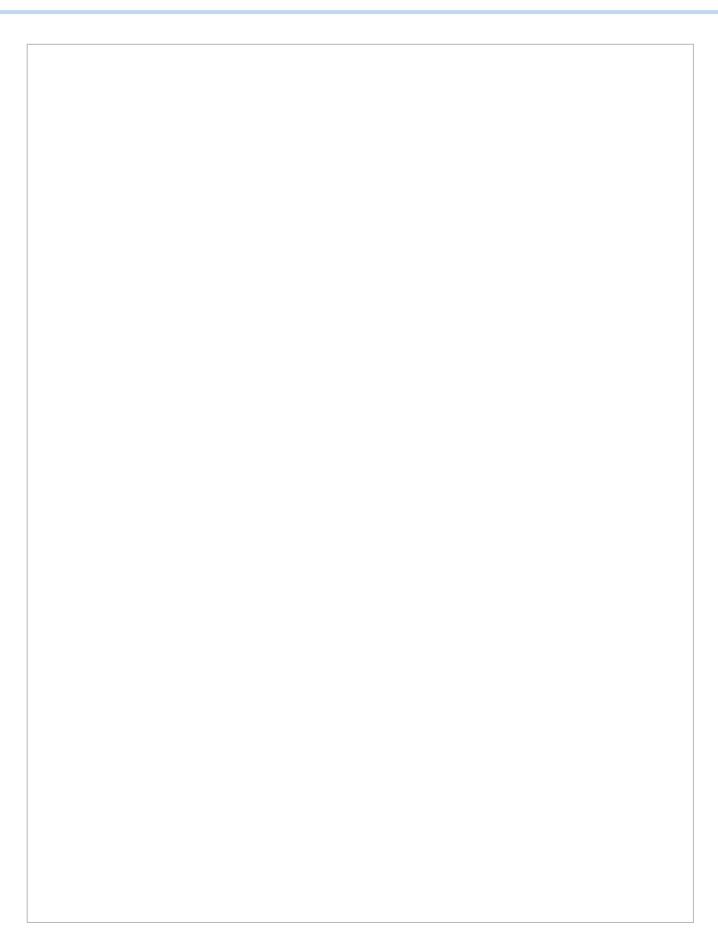
Test certificates

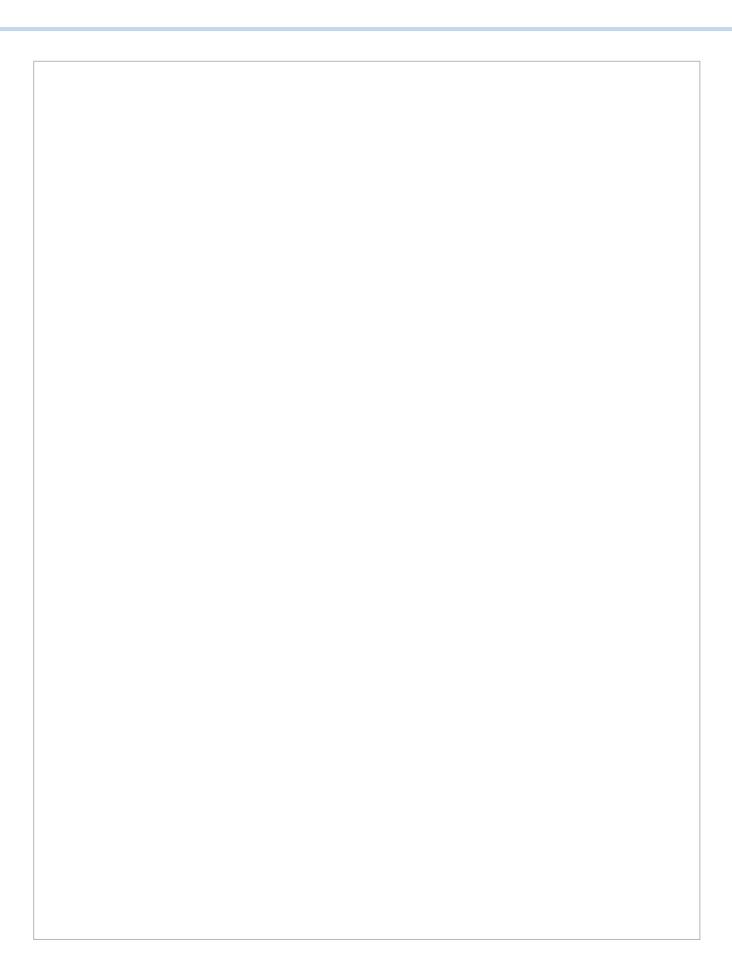
2nd partnership

If you want to become a "Original manufacturer", LS will also support you.



Memo







We open up a brighter future through efficient and convenient energy solutions.



- For your safety, please read user's manual thoroughly before operating.
- · Contact the nearest authorized service facility for examination, repair, or adjustment.
- Please contact qualified service technician when you need maintenance.
 Do not disassemble or repair by yourself!
- · Any maintenance and inspection shall be performed by the personnel having expertise concerned.



· According to The WEEE Directive, please do not discard the device with your household waste.



■ LS ELECTRIC Middle East FZE (Dubai, U.A.E.)

Tel: 971-4-886-5360

E-Mail: middleeast@ls-electric.com

■ Headquaters

127, LS-ro(hogye-dong) Dongan-gu, Anyang-si, Gyeonggi-Do, 14119, Korea

■ Seoul Office

LS Yongsan Tower, 92, Hangang-daero, Yongsan-gu, Seoul, 04386, Korea Tel: 82-2-2034-4916, 4684, 4429

■ Overseas Subsidiaries

• LS ELECTRIC Japan Co., Ltd. (Tokyo, Japan)

Tel: 81-3-6268-8241 E-Mail: japan@ls-electric.com

• LS ELECTRIC (Dalian) Co., Ltd. (Dalian, China)

Tel: 86-411-8730-5872 E-Mail: china.dalian@lselectric.com.cn

• LS ELECTRIC (Wuxi) Co., Ltd. (Wuxi, China)

Tel: 86-510-6851-6666 E-Mail: china.wuxi@lselectric.com.cn

• LS ELECTRIC Vietnam Co., Ltd. (Hanoi, Vietnam)

Tel: 84-222-2221-110 E-Mail: vietnam@ls-electric.com

LS ELECTRIC America Inc. (Chicago, USA)

Tel: 1-800-891-2941 E-Mail: sales.us@lselectricamerica.com

• LS ELECTRIC Europe B.V. (Hoofddorp, Netherlands)

Tel: 31-20-654-1424 E-Mail: europartner@ls-electric.com

• LS ENERGY SOLUTIONS LLC (Charlotte, USA)

Tel: 1-704-587-4051 E-Mail: cmfeldman@ls-es.com

• LS ELECTRIC Türkiye Co., Ltd. (Istanbul, Türkiye)

Tel: 90-212-806-1252 E-Mail: turkiye@ls-electric.com

• LS ELECTRIC IBERIA S.L.U. (Madrid, Spain)

Tel: 34-910-28-02-74 E-Mail: iberia@ls-electric.com

www.ls-electric.com

■ Overseas Branches

• LS ELECTRIC Tokyo Office (Japan)

Tel: 81-3-6268-8241 E-Mail: tokyo@ls-electric.com

• LS ELECTRIC Beijing Office (China)

Tel: 86-10-5095-1631 E-Mail: china@lselectric.com.cn

• LS ELECTRIC Shanghai Office (China)

Tel: 86-21-5237-9977 E-Mail: china@lselectric.com.cn

• LS ELECTRIC Guangzhou Office (China)

Tel: 86-20-3818-2883 E-Mail: china@lselectric.com.cn

• LS ELECTRIC Chengdu Office (China)

Tel: 86-28-8670-3201 E-Mail: china@lselectric.com.cn

• LS ELECTRIC Qingdao Office (China)

Tel: 86-532-8501-2065 E-Mail: china@lselectric.com.cn

• LS ELECTRIC Nanjing Office (China)

Tel: 86-25-8467-0005 E-Mail: china@lselectric.com.cn

• LS ELECTRIC Bangkok Office (Thailand)

Tel: 66-90-950-9683 E-Mail: thailand@ls-electric.com

• LS ELECTRIC Jakarta Office (Indonesia)

Tel: 62-21-2933-7614 E-Mail: indonesia@ls-electric.com

• LS ELECTRIC Moscow Office (Russia)
Tel: 7-499-682-6130 E-Mail: info@lselectric-ru.com

LS ELECTRIC America Western Office (Irvine, USA)

Tel 1 0/0 222 21/0 E Meil america@le electr

Tel: 1-949-333-3140 E-Mail: america@ls-electric.com

• LS ELECTRIC Singapore Office (Singapore)

Tel: 65-6958-8162 E-Mail: singapore@ls-electric.com

• LS ELECTRIC Italy Office (Italy)

Tel: 39-030-8081-833 E-Mail: italia@ls-electric.com